



★ INLET & OUTLET CONNECTIONS MUST BE SUITABLY GUARDED BY CLIENT TO PREVENT OPERATOR ACCESS TO ROTATING/MOVING PARTS IN LINE WITH RELEVANT SAFETY REGULATIONS (SEE BS EN 294/BS5304:1988).

NOTE
SAFETY INTERLOCKS MUST BE WIRED INTO MOTOR CONTROL CIRCUIT (BY CLIENT) TO PREVENT THE MOTOR RUNNING, OR DE-ENERGISE MOTOR IF ALREADY RUNNING, SHOULD THE INTERLOCK BE ACTUATED BY OPENING OF THE INSPECTION DOOR OR OVERSIZE END

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DRAWING SPECIFICATIONS
UNLESS OTHERWISE STATED
Screw threads to BS3643
ISO Metric Coarse Pitch Series (Medium Fit)
Surface Finish to BS1134 in micrometres
Welding Symbols to BS499 Part 2
Dimension & Geometrical Tolerances to BS308
Limits & Fits to BS4300
Remove all sharp edges and burrs

TOLERANCE SPECIFICATIONS
UNLESS OTHERWISE STATED
SHEET METAL DIMENSIONS
0 to 200 ± 1.00
200 to 1000 ± 2.00
Over 1000 ± 3.00
ANGULAR DIMENSIONS
± 0°-30'
MACHINED DIMENSIONS
0 to 150 ± 0.30
Over 150 ± 0.60
UNMACHINED DIMENSIONS
0 to 150 ± 1.50
Over 150 ± 1.50

ALL DIMENSIONS IN MILLIMETRES
THIRD ANGLE PROJECTION
For all material, weld and finish specifications refer to purchase/works order unless stated otherwise

PROCESS COMPONENTS
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DRAWN BY *G. Gardiner*
CHECKED BY
APPROVED BY *AG*
SCALE 1:10
DATE 20/05/92

TITLE
K1350 SIFTER
RH
DRAWING No A2 DS317
ISSUE E

SCREEN AREA 1.35m²
NET WEIGHT 650kg