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DRAWING SPECIFICATIONS UNLESS OTHERWISE STATED	
Screw threads to BS3643	
ISO Metric Coarse Pitch Series (Medium Fit)	
Surface Finish to BS1134 in micrometres	
Welding Symbols to BS499 Part 2	
Dimension & Geometrical Tolerances to BS308	
Limits & Fits to BS4500	
Remove all sharp edges and burrs	

TOLERANCE SPECIFICATIONS UNLESS OTHERWISE STATED	
SHEET METAL DIMENSIONS 0 to 300 ± 1.00 300 to 1000 ± 2.00 Over 1000 ± 3.00	MACHINED DIMENSIONS 0 to 150 ± 0.30 Over 150 ± 0.60
UNMACHINED DIMENSIONS 0 to 150 ± 0.50 Over 150 ± 1.50	

ALL DIMENSIONS IN MILLIMETRES

THIRD ANGLE PROJECTION ☺ ◁

For all material, weld and finish specifications refer to purchase/works order unless stated otherwise

PROCESSCOMPONENTS
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TITLE K800C SIFTER.R.H.DOOR.WAM REVERSE JET FILTER AIR RELIEF.	
DRAWING No A2 DS508	ISSUE A

DRAWN BY NR.
CHECKED BY
APPROVED BY <i>RS</i>
SCALE 1:10
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